

Work Order ID 59983

Tuesday, June 22, 2010 10:17:14 AM



Page 1

Item ID: D4016-1

Accept



Setup Start



Revision ID:

Item Name: Hinge Half, Base

Stop



Start Date: 6/22/2010 Start Qty: 9.00



Cust Item ID:

Required Date: 7/26/2010 Req'd Qty: 9.00



Customer:

Reference:

Approvals: Process Plan:



Date: 6/22 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D4016	A

100 Cut blanks as per folio

0.00



Bandsaw

Memo

0.00

SF, 10/06/22

9 ✓

Jeaspa Bandsaw

CUT BLANK 1.00" LONG

110



HAAS 1

HAAS CNC vertical machine #1

Memo

0.00

MACHINE AS PER FOLIO FA869 AND DWG
FOLIO REV: A
DWG REV: A

SF, 10/06/22

? ✓

DEBURR

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

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Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

120



QC

Quality Control

Operation
Description

QC2- Inspect parts off machine FAI/FAIB

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC

Quality Control

QC8- Inspect parts - second check

0.00

160



Packaging

Packaging

Identify as per dwg & Stock Location: Bucket

0.00

Memo

0.00

W/O:		WORK ORDER CHANGES					
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Cust Item ID:

Required Date: 7/26/2010 Req'd Qty: 9.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

170



QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Memo

0.00

10/06/24 20



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

Tuesday, June 22, 2010 10:17:20 AM

Page 1

Work Order ID: 59983



Parent Item: D4016-1



Parent Item Name: Hinge Half, Base

Start Date: 6/22/2010

Required Date: 7/26/2010

Start Qty: 9.00

Required Qty: 9.00

Comments: IPP REV:A NEW ISSUE 09-11-27 JLM VERIFIED BY :DD IPP Rev:B
as per dwg REV.A DD 10.02.22 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B1.500X1.500 304 bar 1.50 X1.50		Purchased	No			100	f	10.3843	0.08	0.757895			

Location	Loc Qty	Loc Code
MAT54	10.38430368	
108381	9.7262	
112752	0.65810368	

-7578

86 10/06/22

W/O:		WORK ORDER CHANGES							
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DART AEROSPACE LTD	Work Order:	5998
Description: Hinge Half, Base	Part Number:	D4016-1
Inspection Dwg: D4016 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:	<i>BP</i>	Audited by:	<i>CMF</i>	Preliminary Approval:	<i>N/A</i>
Date:	<i>16/06/23</i>	Date:	<i>10/06/24</i>	Date:	

Rev	Date	Change	Revised by	Approved
A	10.06.07	New Issue	KJ	AA

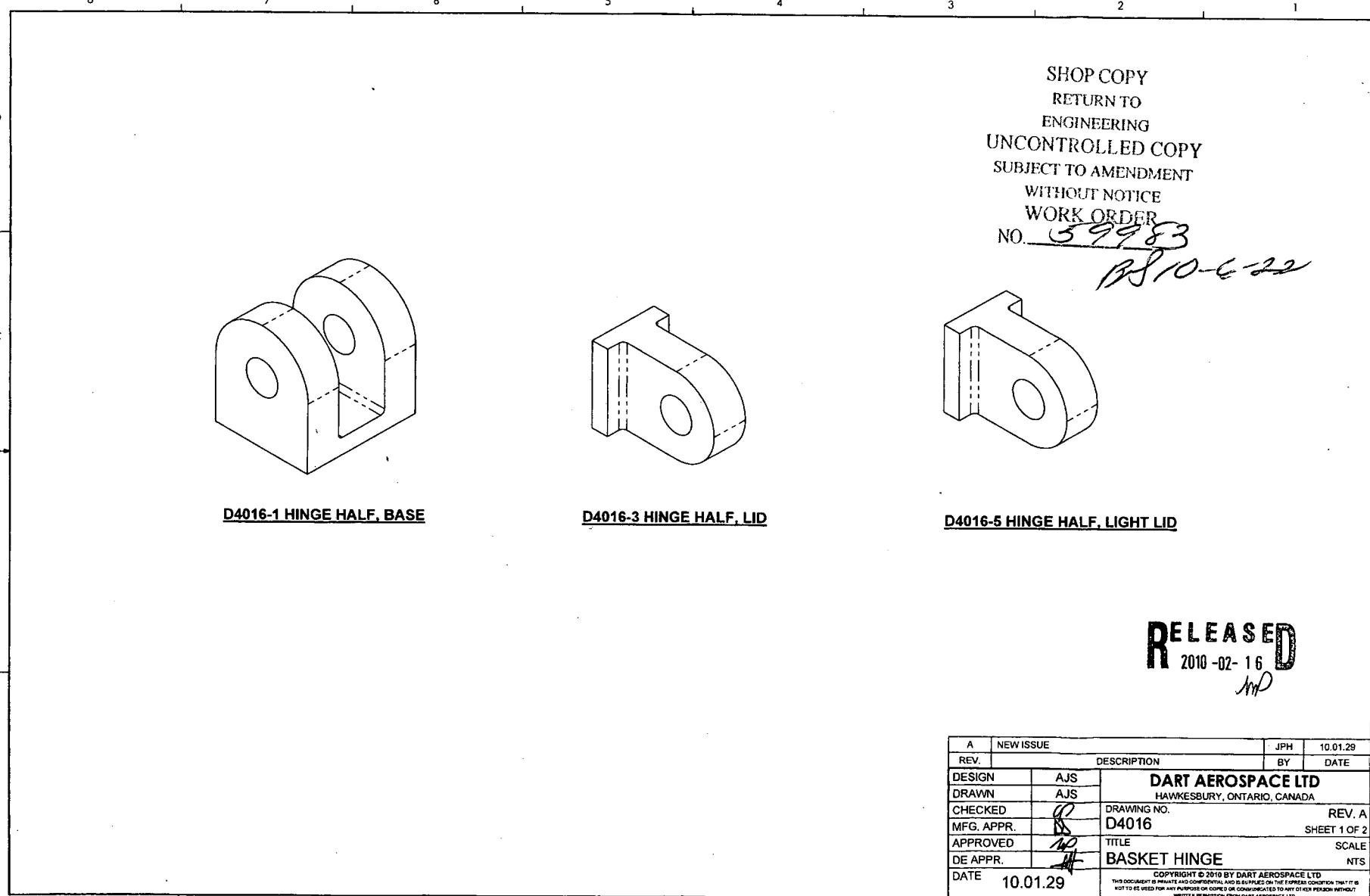
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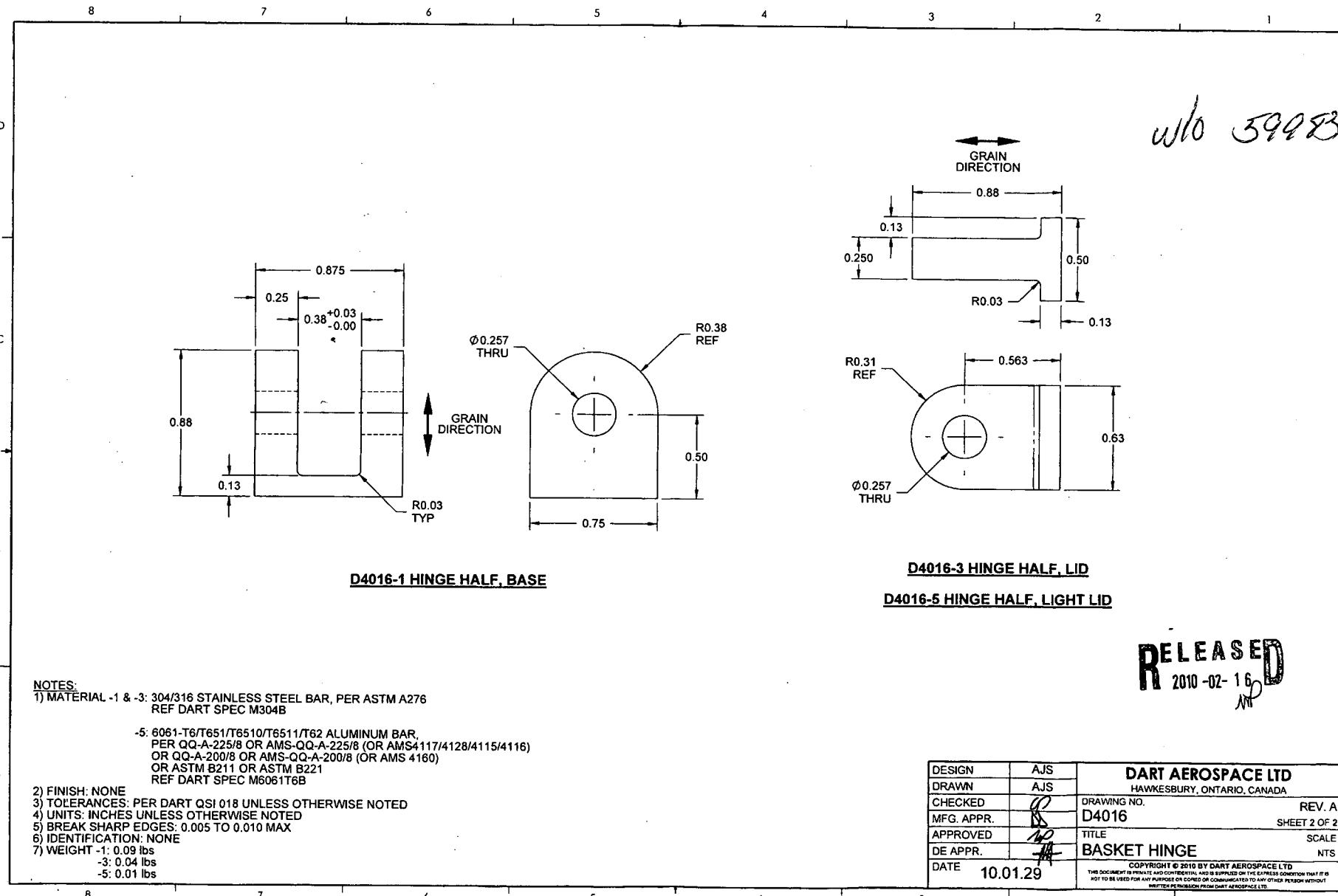
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